

ScaleFix SSD

A unique sulfate scale dissolver with ability to dissolve extremely high amounts of sulfate scale in shorter amount of time

ScaleFix SSD is a unique sulfate scale dissolver that has double the solubility ability of K5DTPA, a leading chemistry used in this application.

The high-dissolving capacity of sulfate means that less volume is required compared to other leading chemistries. Typically, large volumes are required to totally dissolve the scale and the wellbore volume dictates how much volume can be spotted for a soaking treatment at a given time. Furthermore, ScaleFix SSD has a higher rate of dissolution compared to competing chemistries. This reduces the amount of soaking time required. The dissolution rate of sulfate does increase with temperature. ScaleFix SSD performs best at temperatures above 104°F. Treatment times vary between 8 - 24hours depending on the temperature and degree of agitation.

Barium sulfate in particular causes formation damage, hosts bacteria, fouls piping, tanks and process equipment, thereby reducing production and profitability.

Features

- Dissolves BaSO4, SrSO4 and CaSO4
- Non-corrosive to metal or typical oilfield elastomers and seals
- Low pH profile compared to other dissolvers, 10.5–11
- Thermal stability of 270°F
- Non-damaging to the formation
- Enhanced dissolving capacity of BaSo4
- High-dissolving rate compared to leading chemistries

Benefits

- Increased production
- Cost effective (less volume requirements, reduced logistics, shorter treatments)
- Chemical exposure is less of a risk to personnel than compared to leading chemistries
- Reduces decommissioning time and costs



Technical Specification

Appearance	Colorless liquid
Specific Gravity	1.13 – 1.17
Freezing Point	25 °C/-13°F
Boiling Point	~>110°C/230°C
рН	~10.5 - 11
Flash point °F	100°C/212°F
Shelf Life	1 year
Solubility	Highly soluble in water
Thermal Ceiling	130°C/270°F
Total solubility of BaSO₄	0.34lb/gal
Total solubility of SrSO₄	0.48lb/gal
Total solubility of CaSO₄	0.54lb/gal

Applications

- ScaleFix SSD treatments are performed to remove sulfate scales located downhole:
 - Tubulars
 - Chokes and valves (in, over and under DHSV, GLV, ASV, etc.)
 - Freeing stuck equipment
 - Scale squeeze operations
- ScaleFix SSD can also be used to remove sulfate scale built up in the following surface equipment:
 - Entire production / process system
 - Pipes separators
 - Hydrocyclones
 - De-gassers
 - Heat-exchangers
 - Injection and disposal wells
 - Some geothermal wells
- Decommissioning projects (scale is removed prior to the piping being recycled)
 - Piping and process equipment in oil refineries
 - Equipment being cleaned at surface (soak equipment in heated bath with circulation)

Storage

ScaleFix SSD is a strong base. Therefore, for long-term storage, sealed drums or IBC totes should be used. Also, HDPE, brass, or stainless steel fittings and valves should be used.

Safety Requirements

When handling ScaleFix SSD nitrile gloves, chemical goggles and protective clothing are required. Eye wash bottle/station and shower must be available. ScaleFix SSD is a strong base, therefore a hazard risk assessment for each application should be completed and the appropriate PPE should be worn.

Shipping and Handling

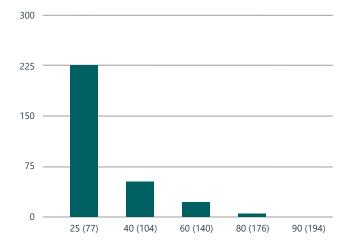
ScaleFix SSD can be shipped in IBC tote containers or by bulk methods. Container should remain closed when not in use. Caution when handling and storing. PPE is required when handling this product. Consult the MSDS for complete handling instructions.

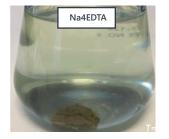
Fluid	Time dissolved
K5DTPA (40%)	1 hour 44 mins
ScaleFix SSD	30 mins
DTPA-K5 + KOH*	0.28

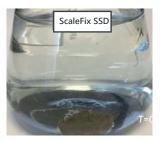
Total Solubility Barium Sulfate

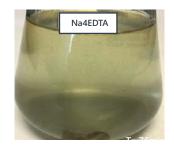


Barium Sulfate Temperature Dependent Dissolution of 0.02lb/gal











Barium Sulfate dissolution comparison between Na4EDTA and ScaleFix SSD